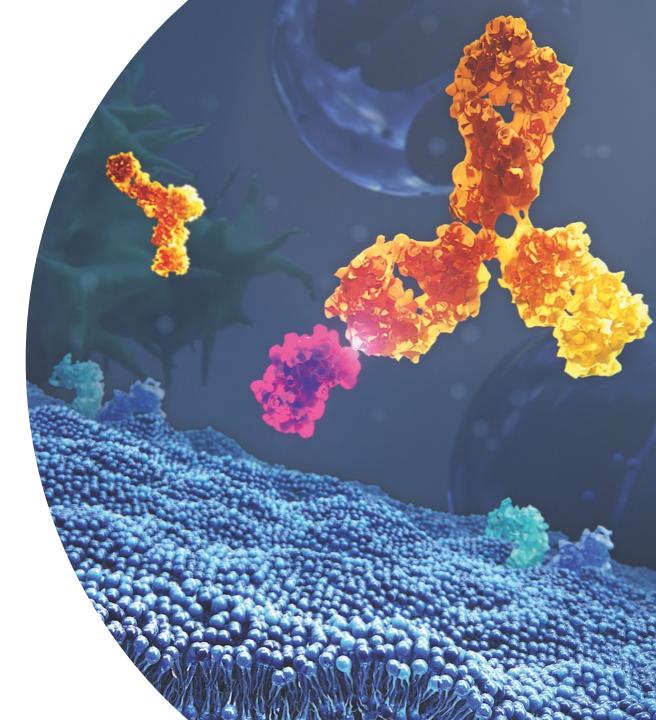


### Immunogenicity assessment of incretin mimetics; a review of recently approved molecules with a view to technical, regulatory and strategic considerations

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08 June 2023

## Agenda



1

Introduction

## 4

#### Considerations and conclusions

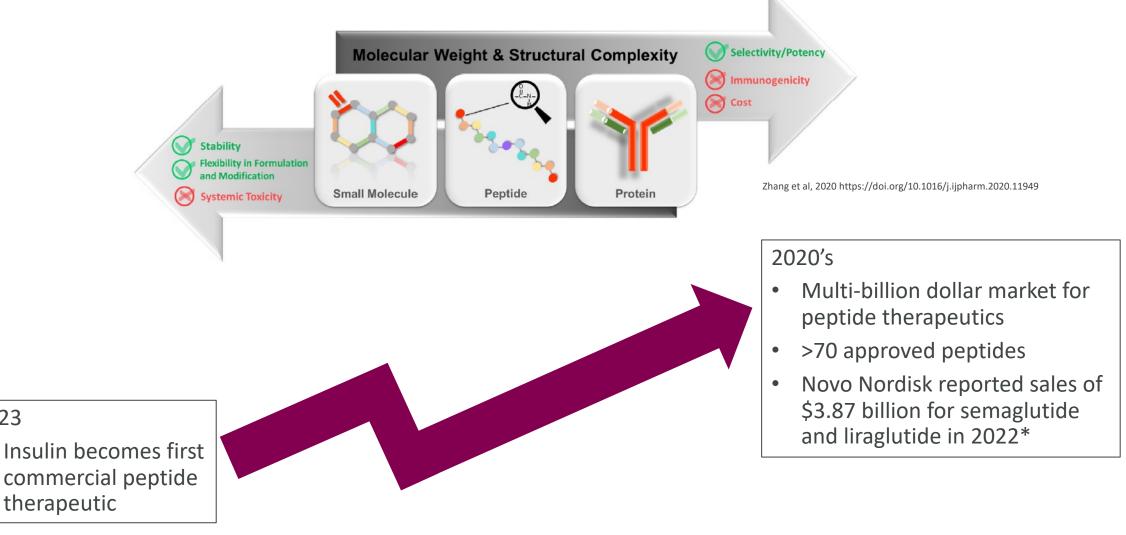
Overview - the incretins and incretin mimetics

Lixisenatide, semaglutide and tirzepatide



2

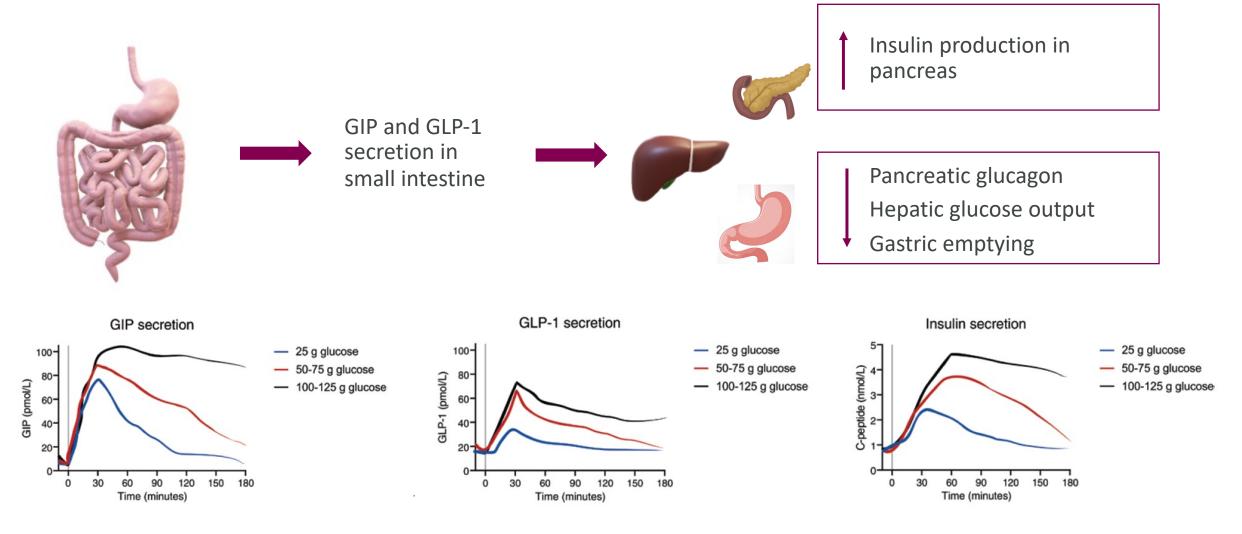
Peptides occupy a niche between small and large molecules and have played a notable role as therapeutics for 100 years



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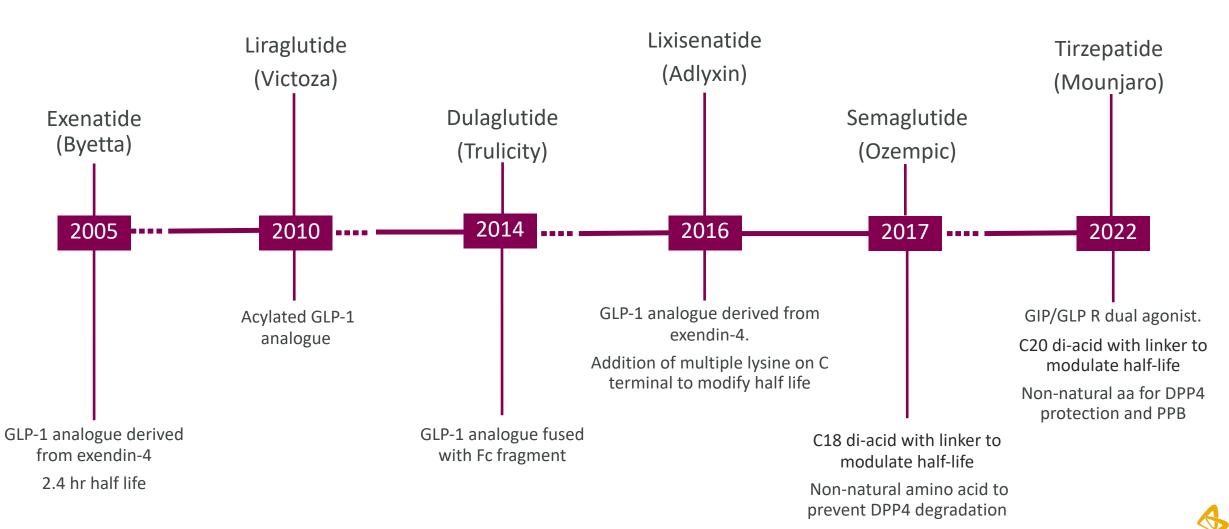
1923

Incretin hormones exert a glucose dependent insulinotropic effect and the incretin effect is a key component of glycaemic control



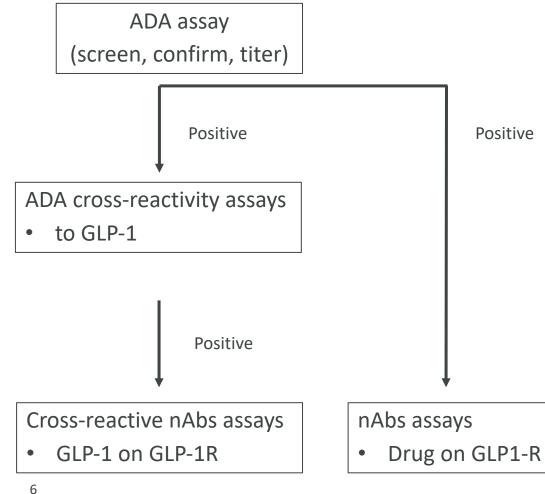
Holst et al, Endocrinology, 2021, Vol. 162, No. 7

## Six incretin mimetics have gained regulatory approval for glycaemic control in T2DM patients



### Immunogenicity risk assessment identifies incretin mimetics as higher risk molecules

### Key risk: sequence homology with native peptides



#### **Operational considerations**

- Additional characterisation of ADA response required
  - Binding assays and neutralisation assays to assess cross-reactivity between ADA and native peptide
- Increased burden of testing in clinic
  - Extra blood volume
  - Associated cost •
- Health agencies may request ADA follow-up required at end of treatment
- Retention of back-up samples advised



### Review of approved molecules highlights differing ADA incidence but arguably limited ADA impact

GLP-1 RA	Ozempic <sup>®</sup>	Victoza®	Trulicity®	<b>Byetta</b> ®	Adlyxin <sup>®</sup> Lyxumia <sup>®</sup>	Mounjaro <sup>®</sup>
Active drug	Semaglutide	Liraglutide	Dulagutide	Exenatide	Lixisenatide	Tirzepatide
Homology to human GLP-1	94%	97%	90%	53%	<53%	<53%
Level of ADA in	1-2%	8.6%	1.6%	38% (low titres)	70%	51%
Phase 3	(low titres)	(low titres)	(low titres)	6% (high titres)		
Level of cross-	0.6%	4.8-6.9%	0.9%	None	28.4% (GLP-1)	34% (GIP)
reactivity to GLP-1					4.7% (glucagon)	14% (GLP-1)
Level of in-vitro neutralising ADA	0%	1.0-2.3%	0.9%	-	-	2% nAbs to tirzepatide
						0.4% GIP 0.9% GLP-1
Impact on efficacy	None	None	None	Half of those with highest titre had no glycaemic response	2.4% had attenuated or no glycaemic response	None
Impact on safety	None	None	-	Injection site reactions	Mild ISR and allergic reactions	None

- : Information not available ISR = injection site reactions

7 Adapted from 215256Orig1s000

# Lixisenatide was submitted in 2016 and received multiple questions from FDA

- Sequence based upon exendin-4
- 53% sequence homology to GLP-1
- 70% incidence ADA

- Early bioanalysis performed by RIA
- Phase 3 bioanalysis performed by Biacore
- Data submitted from nine Phase 3 studies

- Safety and efficacy:
  - Impact on PK noted with sustaining effect up to 10-fold higher
  - Sanofi performed meta-analysis of studies to define that an ADA concentration of >100 nmol/L impacted HbA1c
  - Some increased hypersensitivity and mild ISR observed
- Bioanalytical comments
  - No detail on positive control antibodies
  - Limited cross-reactivity assessment no validation of cross-reactivity assays
  - No nAbs assessment conducted
  - 78% of subjects were ADA negative or BLQ on Biacore assay
  - FDA requested titre data but the Biacore did not generate this readout



# Semaglutide submission reflected evolving expectations from the agency

- 94% sequence homology to GLP-1
- 1 to 2% incidence ADA
- Efficacy:
  - No impact on PK, PD or safety observed
- Bioanalytical comments
  - Significantly more detailed than lixisenatide
  - Granular review of:
    - Positive control selection
    - Tabulated validation data
    - Cut-point derivation
  - Cross-reactivity assay validated
  - nAb assay validated but deemed inadequate by FDA
    - Addition of PMC to redevelop and assay samples
    - See Nicoline Videbæk EBF OS 2020
- 9 Source: 2096370rig1s000

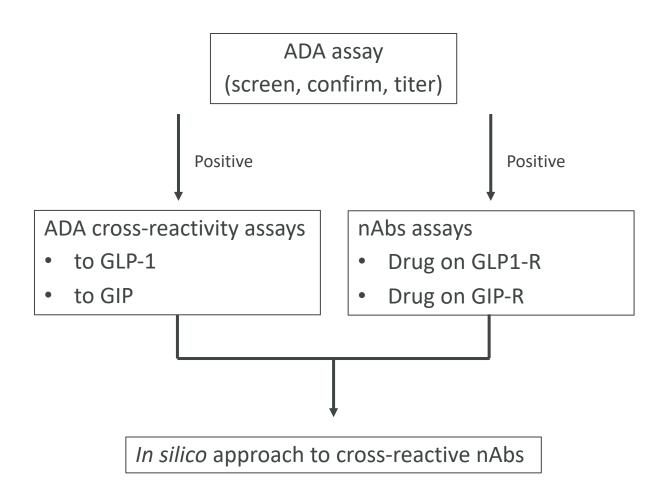
- Phase 3 binding assay performed by RIA with Glycine/HCL and PEG precipitation
- Data submitted from nine Phase 3 studies

Parameter	Descripti	ion Result						
MRD	Volume o	of sample in assay 10 μl (6.7%) in a total of 150 μl, i.e. MRD = 15.				_		
Screening cut point (SCP)	50 T2D Calculat	7.2.5 Results of in vitro n	eutralising an	ıti-semaglutide anti	body valida	tion study 304600		
	approacl	Parameter	Description		Result			
Normalisation factor (NF)	SCP – N	Minimum Required dilution (MRD)	Volume of sa	mple used in assay	30 %			
Normalised screening cut point	Mean Q	Neutralising cut point/floating cut	30 individu			1919		
Confirmatory cut point	%Inhibit or witho (Series A Calculat rate.	point set at 99% confidence level Normalisation Factor (NF)	populations and T2D Neutralisin neg <sup>1</sup>	SCP calculati	ion scheme tasets	e[7]		
Cross reactivity cut point	%Inhibit or witho T2D san Calculat rate.	Plate specific neutralising cut point Set at 99% confidence level	Floating cu	Norr	nality Ist	P-value 20.05 f at Dotasets	tor	Robust Parametric Approx
Normalised titer cut point	Mean Q	Selectivity Selectivity, 80% of subjects at each level should be positive	Sensitivity: F27 10 obese se reference m mAb and 1		P-walue <0.05 for 1 or more Datasets		/	
Control mAb for assay parameters and QC preparation	anti-sema	Unspiked samples should be negative			<ul> <li>Imation of all asets</li> </ul>	/		
Sensitivity screening assay	anti-sema		10 T2D ser			P	alue 1/0.05 for III Catasets	
Sensitivity confirmatory assay	anti-sema		reference m mAb and 9		*	/		
Sensitivity cross reactivity assay	anti-sema		or 0 ng/ml i		mality			
Recovery	10 T2D s semaglut	Drug interference	Sensitivity i semaglutide					
	100 ng/m 150 ng/m	Drug tolerance	LPC 1 (460 LPC 2 (685) HPC (5000)		Produce <0.05 for 1 or more Datasets			
	2500 ng/i	Assay precision <sup>2</sup> (inter-assay variation)	QC low (LP QC low (LP	Outline Filmin	tation in Non-r	ocernal		
Drug Interference	Sensitivi	(mici-assay variation)	QC low (LP QC high (HI	Original and Log	p-transformed	Datasets		
	Sensitivi Sensitivi	Assay precision <sup>3</sup> (Intra-assay variation)	QC low (LP QC low (LP QC high (HI		mality			Discard Non-normal
		Haemolysis	QC low(LP( high(HPC) i		est	F	value 20.05 for at least 2/3 of the Datasets	<ul> <li>Datasets (With P-value &lt;0.05)</li> </ul>
		Lipemia	QC low(LP( high(HPC)		P-value <0.05 for more than 1/3 of the Datasets			
				Non-parame	thic Approach	h		

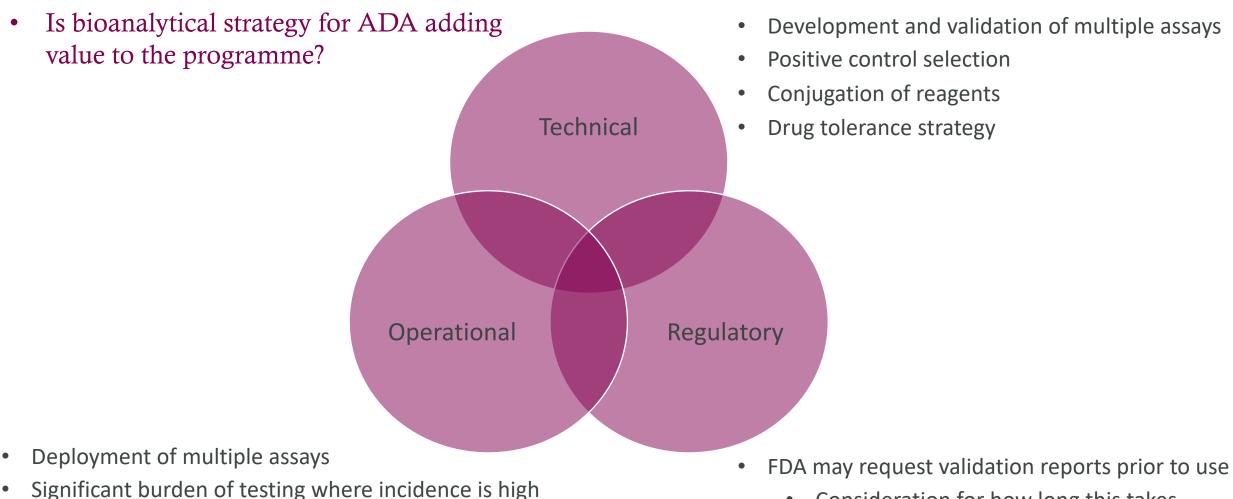
## Strategy deployed for tirzepatide acknowledged drug tolerance challenge of nAbs assays

- Efficacy:
  - No impact on PK, PD or safety observed
- Phase 3 bioanalysis performed using ACE-LBA
- Data submitted from five global and two regional Phase 3 studies

Level of ADA in Phase 3	51%
Level of cross-reactivity to GLP-1	34% (GIP)
	14% (GLP-1)
Level of in-vitro neutralising ADA	1.9% and 2.1 % nAbs to GIP and GLP-1 function of tirzepatide respectively
	0.4% GIP 0.9% GLP-1



### Multiple considerations emerge from these case studies



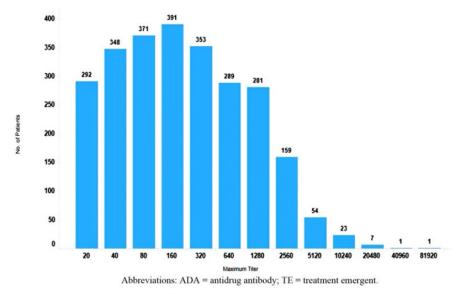
- Consideration for how long this takes
- Early interaction over strategy
  - In silico approach from EL

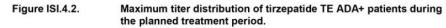
S:N as alternate to titre

Need for ADA+ follow-up?



# Analysis of low titre ADA positive samples from highly sensitive LBA is futile on CBA where drug tolerance is a challenge





ACE LBA

Sensitivity 2.81 ng/mL

25 ng/mL PC detectable in presence of 250 µg/mL drug

CBA

5000 ng/mL PC detectable in presence of 159 ng/mL drug2500 ng/mL detectable in presence of 65 ng/mL drug

In study Ctrough concentrations

- 491 ng/mL (5 mg dose)
- 983 ng/mL (10 mg dose)
- 1470 ng/mL (15 mg dose)

Wash out samples used where 95% samples were within stated tolerance

51% incidence of ADA

1.9% and 2.1 % nAbs to GIP and GLP-1

0.4% GIP and 0.9% GLP-1 cross-reactive nAbs



Following up ADA+ subjects to baseline has large implication for conduct of trials

"When there is a high risk of serious consequences from ADAs, sponsors should plan to collect samples from subjects until ADAs return to baseline levels."

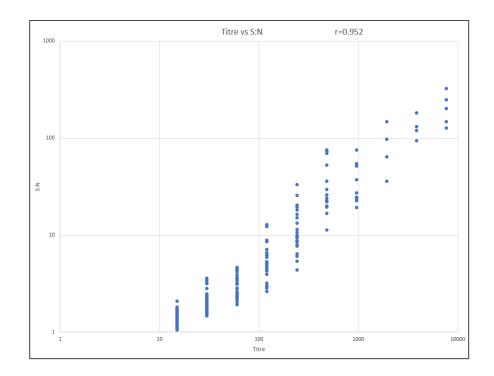
FDA Guidance: Immunogenicity Testing of Therapeutic Protein Products — Developing and Validating Assays for Anti-Drug Antibody Detection Guidance for Industry 2019

- Clinical sites have to remain open for an unspecified period
- Mechanism required to analyse samples and report ADA data
  - Monthly analysis of data?
  - Need to capture patients who discontinue early
- Unblinding challenge
- In absence of safety signals why perform this?

#### There is growing discussion of signal:noise as a replacement for titration data ۲

Methodology							
For reprint orders, please contact: reprint	s@future-science.com	Bioa	nalysis				
Assay signal as an alt							
assessment of magnit	tude of an antidrug	3					
antibody response							
Marta Starcevic Manning <sup>*, 1,3</sup> , Mark A Ki Sarah A Hoofring <sup>1</sup> , Daniel T Mytych <sup>2</sup> & V <sup>1</sup> Pharmacokinetics & Drug Metabolism, Amgen, Thousan <sup>2</sup> Clinical Immunology, Amgen, Thousand Oaks, CA 9132 <sup>3</sup> One Arrigen Center Drive, Mail Stop 306-34, Thousand	The AAPS Journal (2022) 24: 81 https://doi.org/10.1208/s12248-022-007: RESEARCH ARTICLE	28-8					
<sup>4</sup> Currently Biologics & Vaccine Bioanalytics, Merck, Kenik * Author for correspondence: Tel.: +1 805 447 4987; ms				Check for updates			
	Comparison of Titer a	and Signal to Nois	se (S/N) for D	etermination			
Background: Titer methods are common response. Assay S/N is an appealing alter	of Anti-drug Antibody Magnitude Using Clinical Data from an Industry						
(S/N) is appropriate have not been well o	Consortium		-	-			
for several therapeutics. S/N correlated per subject basis. Analysis of impact of a							
using either method. Each assay demor tolerance. Conclusion: Under these circu	Marta Starcevic Manning <sup>1</sup> · Mol						
of the magnitude of an antidrug antibo	Josiah Ryman <sup>2</sup> · Breann Barker <sup>4</sup> Robert J. Kubiak <sup>12</sup> · Viswanath I	"' · Christian Braithwaite" Devanaravan <sup>13</sup>	· Kevin Carleton ·	Laura Hay <sup>10</sup> · Charles Hottenstein <sup>11</sup> ·			
First draft submitted: 24 August 2017; Ac		,					
October 2017	Received: 11 May 2022 / Accepted: 17 Jur © The Author(s) 2022	ne 2022 / Published online: 12 Ju	ily 2022				
Keywords: antidrug antibody • immunogeni							
	Abstract						
Key terms				asuring anti-drug antibodies (ADAs). The ow where samples are screened, confirmed,			
<ul> <li>Immunogenicity: the ability of an antigen</li> </ul>				ned during the screening tier correlates well			
<ul> <li>humans or animals.</li> <li>Antidrug antibody: an antibody elicited by</li> </ul>	humans or animals. With titer. To determine whether S/N could more broadly replace titer, anonymized ADA data from a consortium of s						
therapeutic.  Antidrug antibody magnitude: a surrogate	therapeutic. to high), common ADA assay platforms (ELISA and MSD) and formats (bridging, direct, solid-phase extraction with						
<ul> <li>patient samples.</li> <li>Signal-to-noise (S/N): assay response gene</li> </ul>	dissociation), and titration approaches (endpoint and interpolated) were included in the analysis. A statistically signifi-						
generated by the negative control analyze				npact on pharmacokinetics and pharmaco-			
<ul> <li>Titer: the reciprocal of the highest sample the dilution value derived from interpolat</li> </ul>				o comparable using the two measurements.			
The assessment of antidrug antibody (AD				I be accomplished using similar approaches gnitude measurements revealed advantages			
important component of the safety evaluatio	and disadvantages to both approa	aches. In general, S/N had	superior precision a	nd ability to detect potentially low affinity/			
ranging from complete neutralization of dru assess how ADA may impact pharmacokine	avidity responses compared to tite alternative to titer for assessing A			s an equivalent and in some cases preferable inical responses.			
and formats have been explored and the bi	-	-	-	-			
commonly used, especially for monoclonal qualitative, with a positive or negative resu	Keywords Immunogenicity · Ant	i-drug antibodies · Biothera	apeutic · Magnitude	- Titer			
there are cases where it is important to pro							
availability of quasi-quantitative ADA data This ensures that a potential impact of AI	Marta Starcevic Manning		7	s: Incyte Corporation, Wilmington, Delaware,			
	mstarcev@amgen.com		USA				
10.4155/bio-2017-0185 © 2017 Future Science Ltd	<sup>1</sup> Translational Safety and Bioanalyt Research, One Amgen Center Driv	ical Sciences, Amgen		oston, Massachusetts, USA ical Safety and Translational Sciences,			
10.4155/Dio-2017-0185 © 2017 Future science Ltd	Thousand Oaks, California 91320,	USA	Spring House,	Pennsylvania, USA			
	<sup>2</sup> Early Clinical Development, Precis Cambridge, Massachusetts, USA		Fisher Scientifi	ab, PPD Clinical Research Services, Thermo c, Richmond, Virginia, USA			
	<sup>3</sup> Bioanalytical Sciences, Regeneron, USA		GlaxoSmithKli	munogenicity and Biomarkers, ne, Collegeville, Pennsylvania, USA			
	<sup>4</sup> Non-clinical Disposition and Bioar Squibb, Princeton, New Jersey, US	A	Gaithersburg, 1				
	<sup>5</sup> Quantitative Pharmacology and Ph Kenilworth, New Jersey, USA		13 Data Science, I	lisai Inc., Nutley, New Jersey, USA			
	<sup>6</sup> Specialty Bioanalytics, Teva Pharm Pennsylvania, USA	accuticals, West Chester,					
	🤊 aaps						
				Springer			

- Titre assays represent a significant component of bioanalytical activity
  - Associated blood volume required ullet
  - Finance and time considerations are large ullet
  - Arguable how well titration data are understood ۲
- Correlation between titre and S:N discussed in publications
- Further discussion needed with HA to gain acceptance



### Conclusions

- Incretin mimetics are well established as peptide therapeutics for metabolic disease
- Immunogenicity risk assessment will typically class as higher risk molecules owing to sequence homology
- Review of approved molecules highlights differing incidence of ADA but with little clinical consequence
- Significant burden of bioanalytical testing in the clinic
- ADA analyses performed should add value to the programme
  - Challenge futility of nAbs assessments given drug tolerance
  - Challenge follow-up of ADA+ subjects at end of treatment in absence of safety signals
  - Consider S:N as alternative to titres

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