



## **EBF Cyberconnect Events**

# **Focus Workshop: Spotlight on (LBA/CBA and Automation) TECHNOLOGY**

**20-21 May 2021**

## **Automation and the Data Integrity challenges**

**Cecilia Arfvidsson, on behalf of the EBF**

<http://www.e-b-f.eu>

# Data Integrity (DI) definitions

- **FDA CGMP Definition:** data integrity refers to the completeness, consistency, and accuracy of data. Complete, consistent, and accurate data should be **attributable, legible, contemporaneously** recorded, **original** or a true copy, and **accurate (ALCOA)**.
- **WHO** (World Health Organization): is the degree to which data are **complete, consistent, accurate, trustworthy and reliable** and that these characteristics of the data are maintained throughout the data life cycle
- **PIC/S** (Pharmaceutical Inspection Co-Operation Scheme): Key concepts are summarised by the acronym **ALCOA**: Attributable, Legible, Contemporaneous, Original, Accurate. To this list can be added the following: **Complete, Consistent, Enduring and Available (ALCOA+5)**.

# Recently Updated DI guidance

- **MHRA** Guidance (issued in 2018) and **WHO/OECD** Draft Guidelines highlight the DI additional challenges with evolving **new technologies and automation**



In recent years, the number of observations made regarding the integrity of data, documentation and record management practices during inspections ... **has been increasing.** Possible causes for this may include (i) too much reliance on human practices; (ii) **the use of computerized systems that are not appropriately managed and validated;** and (iii) failure to adequately review and manage original data and records.”  
WHO guideline on Data Integrity (draft)



The way regulatory data is generated has **continued to evolve** in line with the ongoing development of supporting technologies such as the **increasing use of electronic data capture, automation of systems and use of remote technologies....** Systems to support these ways of working can range from manual processes with paper records to the **use of fully computerised systems.** The main purpose of the regulatory requirements **remains the same**, i.e. having confidence in the **quality** and the **integrity** of the data generated (to ensure patient safety and quality of products) and being **able to reconstruct** activities.  
MHRA GXP Data Integrity guidance (2018)

# E-data in an automated environment

- What are the **key drivers** for automation?
  - **cost** reduction
  - free up lab **resources**
  - reduce monotonous activities
  - improve **efficiency**
  - improve assay **accuracy**
  - .....



The **validation** and **management** activities will likely also focus on these items....

- Likely consequences and **possible risks**
  - **data integrity** is not enough considered
  - an **overreliance** on an automated **system's validated state**
  - data integrity gaps not identified in a timely manner due **lack of system knowledge and awareness**

# Data integrity and automation



*The data integrity risk assessment (or equivalent) should consider factors required to follow a process or perform a function. It is expected to consider not only a computerised system but also the supporting people, guidance, training and quality systems. Therefore, **automation or the use of a 'validated system' (e.g. e-CRF; analytical equipment) may lower but not eliminate data integrity risk.** Where there is human intervention, particularly influencing how or what data is recorded, reported or retained, **an increased risk may exist from poor organisational controls or data verification due to an overreliance on the system's validated state***

MHRA GXP Data Integrity guidance

- Main **computerized systems** are still **human driven** (data exported, imported and accepted following a human initiation) with humans as the **final decision makers**.
- Soon we will likely see more **fully automated laboratories/autonomous laboratory** systems whereby **decisions** are **performed by the software**. It is still important to have **each step recorded** in a way that it can be reconstructed or re-created if needed.

# EBF and the e-Environment theme

- e-Environment discussions at previous EBF Open Symposiums:
  - 2012 ELN workshop
  - 2013 Workshop: defining raw data in regulated bioanalysis
  - 2014 Workshop on e-Data: towards a common standard
  - 2015 Workshop: generic data transfer agreement
  - 2015 Session: Going paperless
  - 2016 Discussion forum: Harmonised implementation of OECD17
  - 2016 Session: e-Environment
  - 2017 Workshop: Approaches on implementing OECD17
  - 2018 Session: e-Environment
  - 2018 Workshop: Data integrity with contributions from the MHRA
  - 2019 Workshop: Building Common Understanding for Future System Solutions
  - 2020 Workshop: Towards a vendor neutral secure bi-directional data transfer process



# Key take home messages from 2018 e-Environment WS

EBF e-environment workshop<sup>1</sup> arranged in **collaboration with the MHRA** to provide insight and understanding of **regulatory data integrity expectations** – just as applicable to **automated workflows** as to **manual workflows**.



- **Know your software** system data and processes
- **Map your processes** to identify the potential risks and weaknesses
- Reduce the risk by implementing solutions that have been identified as a result of **improved software awareness** and knowledge
- Open up the dialogue for **enhanced interaction between system vendors, pharma/CROs and regulatory authorities** to understand current, and define future, system data integrity capabilities.

<sup>1</sup>Arvidsson C, Van Bedaf D, Doig M et al. *Bioanalysis* 11(13), 1227–1231 (2019).

# EBF 2019 e-Environment WS - Building Common Understanding for Future System Solutions

EBF arranged a workshop with the purpose to create a **new opportunity for dialogue** and to bring software developers, Pharma/CRO labs and regulatory authorities together



*export.txt file is created locally and can be edited without audit trail before saving on the file server*

*After acquisition and processing of data create export.txt file from final results table copy entire project to folder on departmental server*

S  
Y  
S  
T  
E  
M

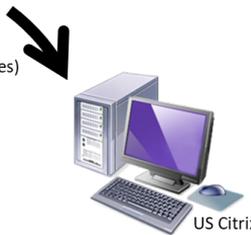


Local instrument PC



Folder on departmental server (write-once privileges)

*Import export.txt file from folder into LIMS*



US Citrix Server / desktop PC

L  
I  
M  
S

*import sequence.txt file in instrument Batch editor*



Personal folder on departmental server

*Save sequence.txt file from analytical run on departmental server*

- Highlight **current key DI challenges**, focusing on the data transfers in the **LC/MS workflows**
- What are the **missing functionalities** in today's process?
- What can the **software developers** do to **help improve** the current situation?

# Key take home messages from 2019 e-Environment WS

- The “**interface landscape**” is often the key issue for most bioanalytical labs and workflows when it comes to Data Integrity
- EBF focus - a **joint mission** to resolve the current interface and secure data transfer issues
- The workshop a successful **first step** towards a **consensus** and an **increased dialogue** between the software developers and the bioanalytical community
- A **concrete message** from the **software developers** - the BioA community needs to **agree on a joint request** for the software developers to focus their efforts.

# 2020 focus - Improved Data Integrity in the LC/MS workflows

Following the e-environment workshop at the EBF OS 2019 the **EBF proposal** for a **generic data transfer specification** was published in Bioanalysis<sup>1</sup>

White Paper

For reprint orders, please contact: [reprints@future-science.com](mailto:reprints@future-science.com)

Bioanalysis

Improving data integrity in regulated bioanalysis: proposal for a generic data transfer process for LC-MS from the European Bioanalysis Forum

Cecilia Arfvidsson<sup>1</sup>, David Van Bedaf<sup>2</sup>, Susanne Globig<sup>3</sup>, Magnus Knutsson<sup>4</sup>, Mark Lewis<sup>5</sup>, Stuart McDougall<sup>6</sup>, Marco Michi<sup>7</sup> & Philip Timmerman<sup>\*,8</sup>

<sup>1</sup>Clinical Pharmacology & Quantitative Pharmacology, Clinical Pharmacology & Safety Sciences, R&D, AstraZeneca, Gothenburg, Sweden

<sup>2</sup>Nonclinical Safety, Janssen R&D, Beersse, Belgium

<sup>3</sup>Drug Metabolism & Pharmacokinetics, Idorsia Pharmaceuticals Ltd, Allschwil, Switzerland

<sup>4</sup>Bioanalysis, Ferring, Copenhagen, Denmark

<sup>5</sup>Bioanalysis Immunogenicity & Biomarkers, GlaxoSmithKline R&D, Ware, UK

<sup>6</sup>Bioanalytical Services, ARCI nova, Alnwick, UK

<sup>7</sup>Pharmacokinetics & Drug Metabolism, Menarini Ricerche S.p.A., Pomezia, Italy

<sup>8</sup>European Bioanalysis Forum vzw (EBF), Havenlaan 86c b204, 1000 Brussel, Belgium

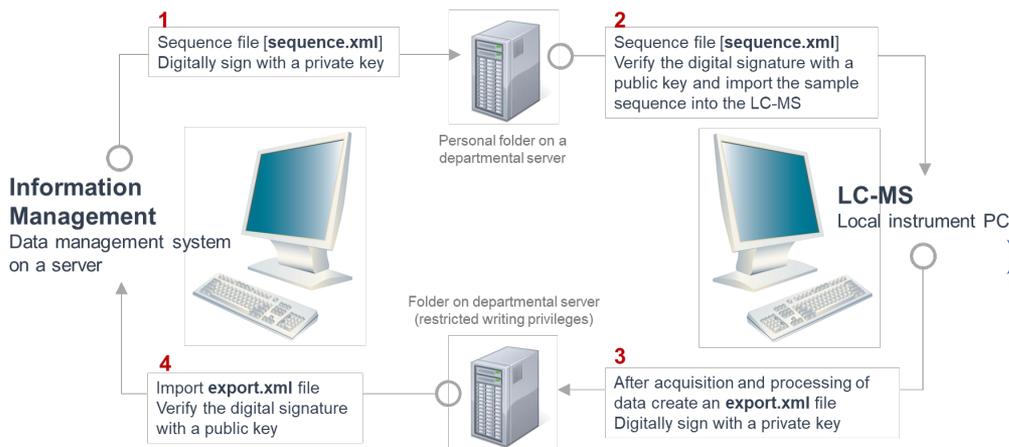
\*Author for correspondence: [chair@e-b-f.eu](mailto:chair@e-b-f.eu)

<sup>1</sup>Arfvidsson C, Van Bedaf D, Globig S et al. *Bioanalysis* 12(14), 1033-1038 (2020).

- Highlighting the **need for improved data integrity compliance** in today's LC/MS workflow
- **Progress** can be made if/when all agree on a **common standard**.
- Focus on the bi-directional **data transfers** between information management (IM) system and LC/MS, using only a **minimum data set**, strictly required to **safeguard DI**

# EBF 2020 e-Environment WS - Towards a vendor neutral bi-directional data transfer process

At last year's workshop a **vendor neutral data transfer model** was presented by a **joint software developer / instrument vendor team** as a response to EBF paper.



➤ Replacing current use of .txt files with **digitally signed vendor neutral .xml files** to significantly increase data security

➤ **Remove** manual and time-consuming **quality-control steps** to mitigate the DI risks

➤ Data transfers more **secure**, but also **easier to audit** and with a near zero impact for any **user experience**

In 2021 EBF continues the collaborations to facilitate in an implementation of the prototype

# Key learnings for future DI challenges

- The EBF data transfer proposal was an attempt to **move away from the current status quo** and to showcase that **progress can be made** when
  - all **relevant parties** are **present** round the table
  - a **limited scope** is agreed
  - BioA come together with **one voice** and **one request**
- We think that this could be used as an **inspiration** to facilitate in **additional DI challenges**
  - considering additional platforms/systems
  - looking at the complete data set
  - long-term storage and archiving
  - file-less interface solution



A continuous engagement and dialogue between all relevant parties is critical to mitigate future DI challenges

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# Thank you for your attention!

➤ Any questions?



# Contact Information

Questions: [info@e-b-f.eu](mailto:info@e-b-f.eu)