



Successful transfer of ligand binding assays between different laboratories

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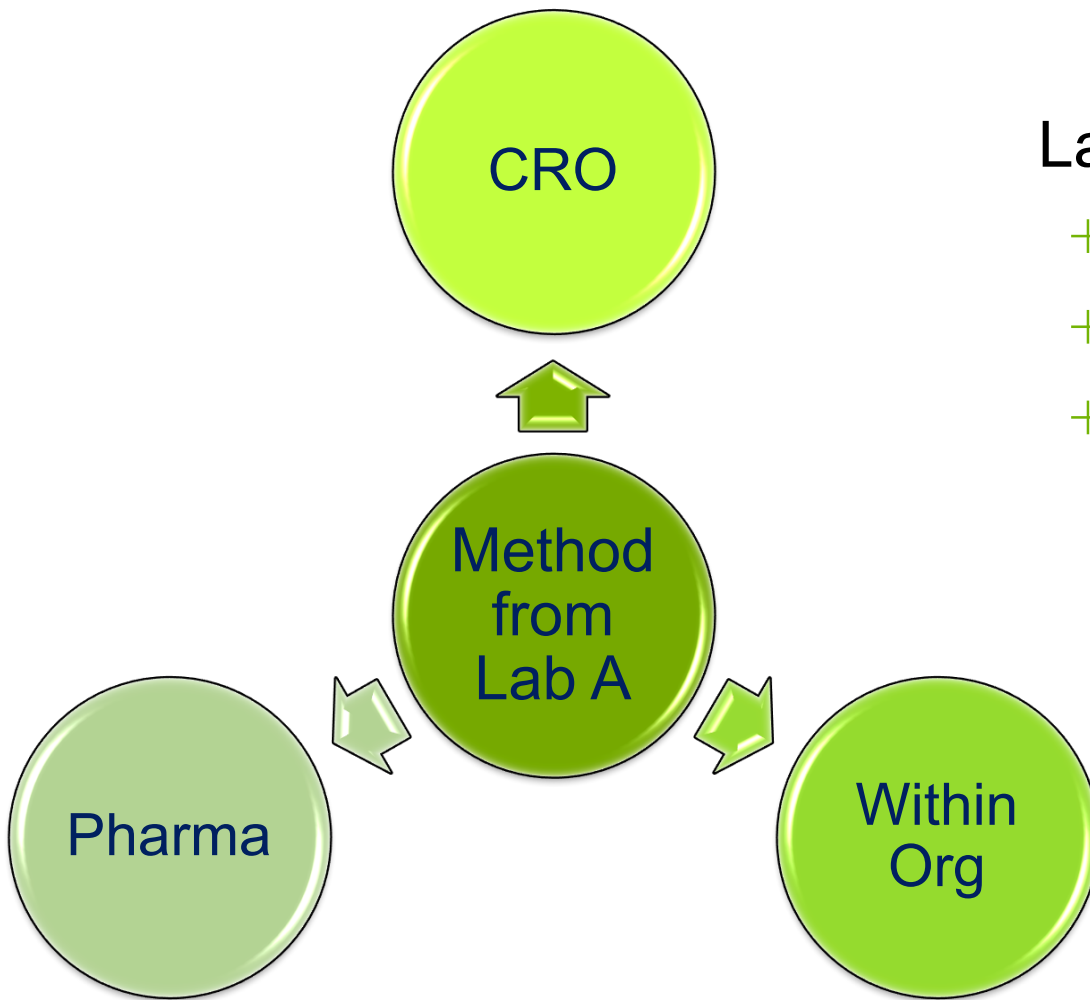
Overview

- + Molecular classes and transfers at Envigo
- + Method transfer reasons and challenges
- + Case studies
- + Pre-requisites
- + Validation requirements: tiered approach?
- + Summary

Range of molecular classes

| Product Type | Test Materials | Studies |
|-----------------------------|----------------|---------|
| Biopharmaceuticals (Drugs) | | |
| Recombinant Proteins | >150 | >550 |
| Monoclonal Antibodies/ADCs | >200 | >750 |
| Peptides | >100 | >550 |
| Oligonucleotides | >50 | >150 |
| Vaccines | | |
| Biotech / Inactive Vaccines | >150 | >350 |
| DNA and Live Vaccines | >50 | >100 |
| Advanced Therapies | | |
| Gene Therapies | >30 | >80 |
| Cell Therapies | >20 | >60 |

What is method transfer?



Lab A:

- +Pharmaceutical Company
- +CRO
- +University (Academia)



Why is method transfer important?

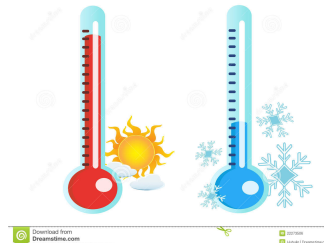


- + Outsourcing trend
- + Different laboratories
- + Multiple laboratories
- + Different regulations
- + Different guidelines
- + Confidence in assay
- + Extent of experiments required?
- + Full validation?

Factors affecting transfer

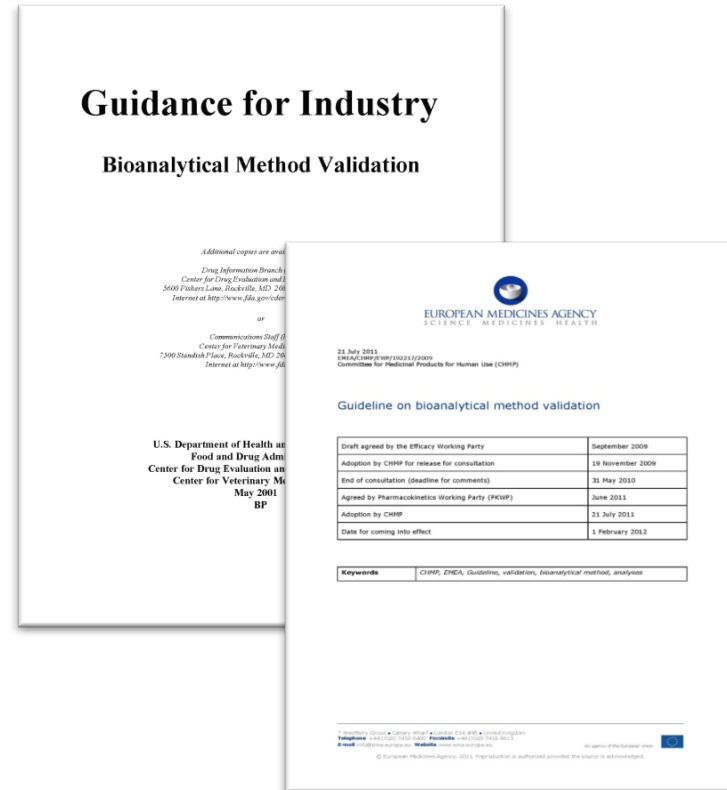



**KEEP
CALM
AND USE THE
SCIENTIFIC
METHOD**



Regulatory

- + FDA/EMA guidance - single precision and accuracy assay to almost a full validation
- + 2001 FDA Guidance defined different categories of validation:
- + Full validation
- + Partial validation
- + Cross validation
- + Method transfers covered in Partial Validation sections – but no details about extent of experiments required



Transfers at Envigo

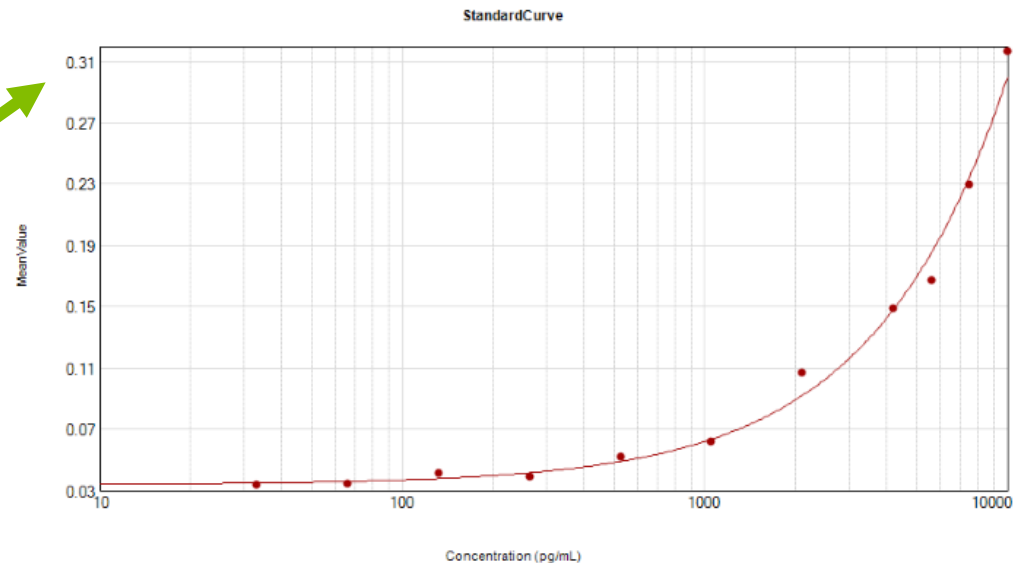
- + Wide range of assay transfers
- + Established Sponsor method
- + Data comparable between sites
- + Suitable for regulatory validation (if required)?
- + Three inter/intra runs
- + Selectivity/matrix effects
- + Biological questionnaire



Case study 1: PK using commercial antibody pair

- +Previously developed and validated at another CRO
- +ELISA
- +Method provided
- +Report made available after start of transfer
- +EMA/FDA guidelines quoted
- +100 to 5800 pg/mL
- +1 in 20 MRD

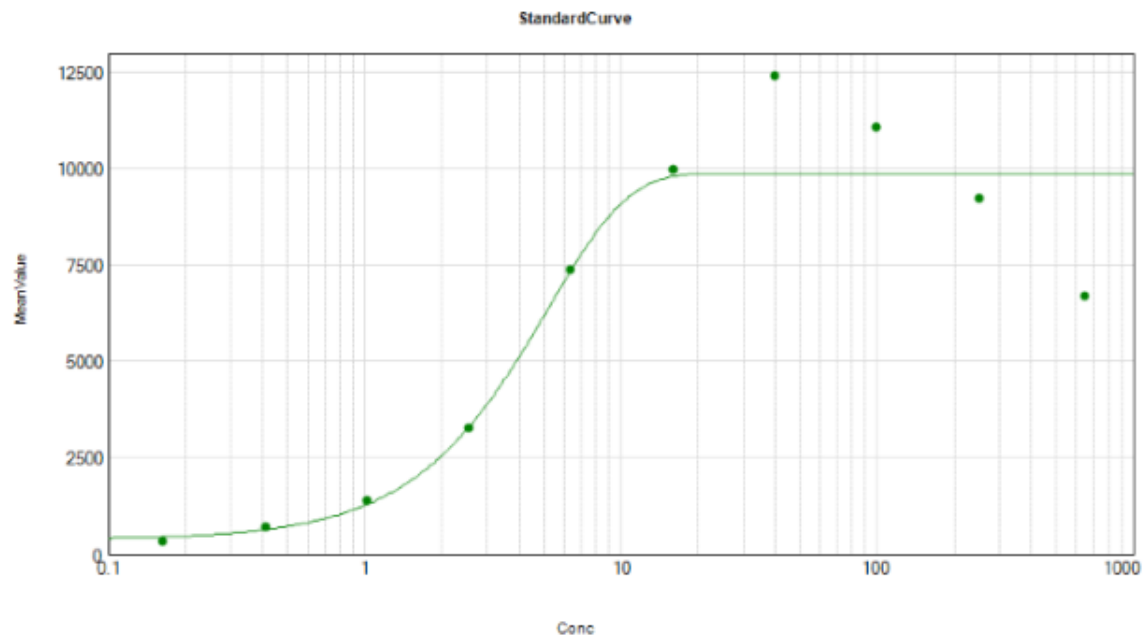
Peak absorbance at 0.31
(Wavelength 450-540)



Case study 2: PK developed at Sponsor site

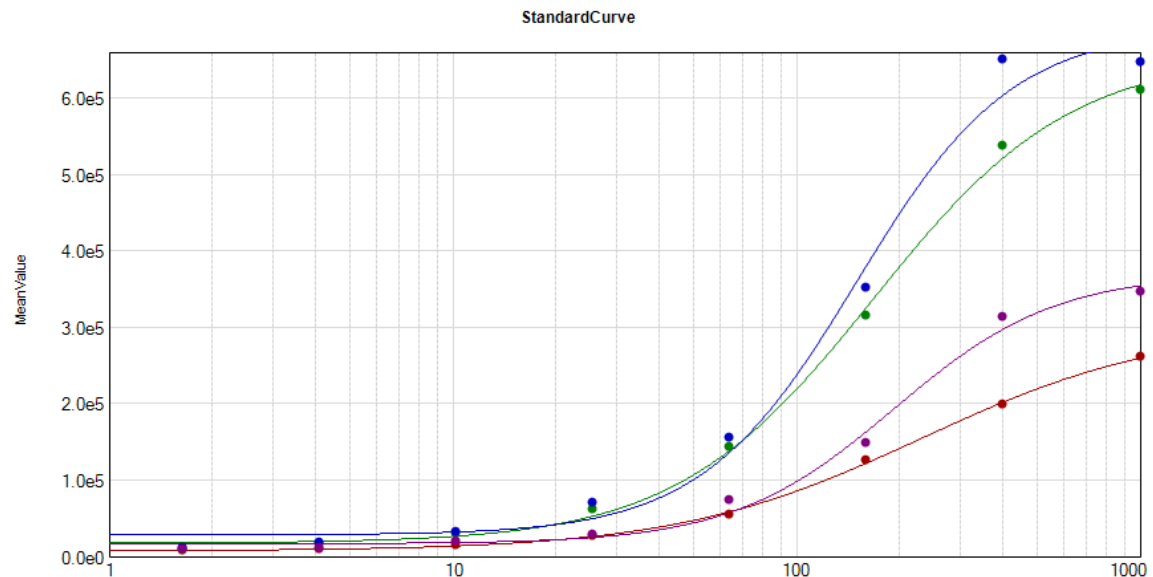
- +Method developed and qualified
- +MSD
- +Used routinely in sample analysis
- +Not validated to EMA guidelines
- +Change of matrix

- +Prozone
- +Buffer blanks
- +Matrix effects
- +Frozen/fresh



Case study 3: PK developed at alternative CRO

- + Developed in buffer
- + No buffer monkeys!
- + Matrix effects
- + Selectivity dependent on cyno strain
- + Low sensitivity required
- + Transferred to Gyros



Pre-requisites for successful LBA transfer

- + Assay validated to EMA/FDA guidelines
- + Clear and concise method
- + New reagents fully assessed (e.g. polyclonals)
- + 'Sponsor' tricks of the trade shared
- + Criteria agreed between labs
- + Exchange visits?
- + In-house QCs (including dilution QCs?)
- + Transfer QCs
- + ISR agreement
- + Considered fit-for-purpose
- + Agreement on validation requirements



Validation of transferred LBAs: tiered approach

Tier 1

- Use 'out of the box'
- May not include QCs
- Assay fit to detect presence of drug

Tier 2

- Pharmacology, comparison of formulations, screening of anti-IDs
- Acceptance criteria within $\pm 30\%$ RE: assay is repeatable (3 QC levels)
- Matrix effects assessed

Tier 3

- Dose Range Finding Studies (internal transfers)
- 'Scientific Validation' using 3/5 QC levels
- Selectivity and matrix effects assessed

Tier 4

- GLP tox, GCP
- Full validation according to EMA/FDA guidelines

Summary

- + Transfer of assays essential
- + Without robust assays, transfers fail
- + Transfers become development
- + Pre-requisites identified
- + Level of validation to be agreed
- + Guidelines unclear: case by case basis
- + For further discussion at the EBF?

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