

How to develop Antibody Drug Conjugates: Bioanalysis Contribution

Recommendations and survey results

***Presenter: Matt Barfield
on behalf of the EBF TT43***

7th Open Symposium
19th November 2014
Barcelona

Topic team 43 - Antibody Drug Conjugates

The Team

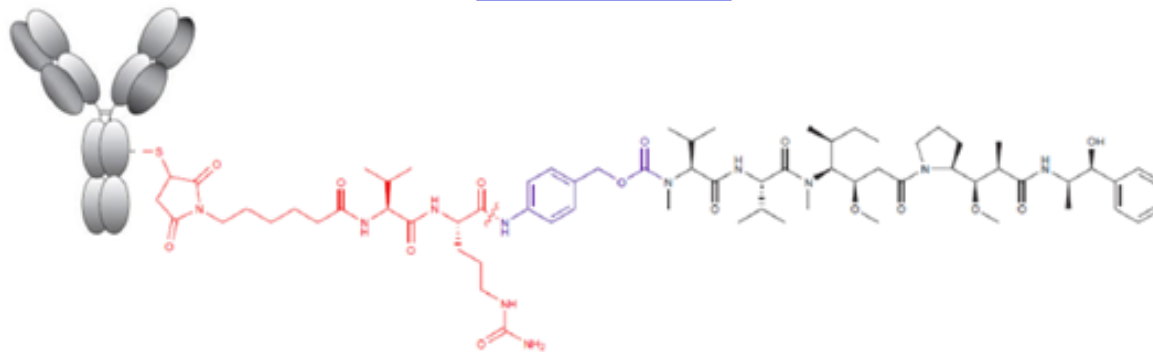
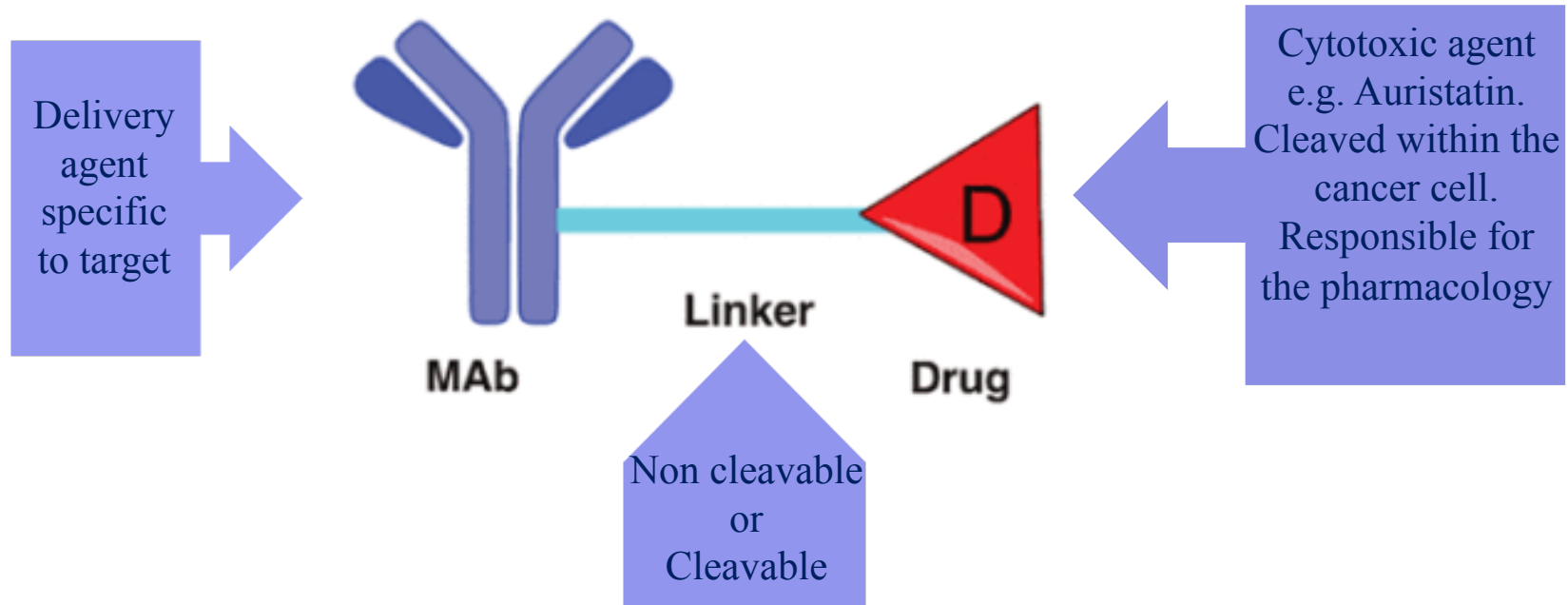
- Matt Barfield, GSK (Lead)
- Bernhard Beckermann, Bayer
- Margarete Brudny-Kloeppe, Bayer (Sponsor)
- Stephanie Fischmann, Abbvie
- Kirsty Jackson-Addie, Astrazeneca
- Martin Nemansky , PRA
- Monique Putman, QPS
- Andrew Roberts, Quotient
- Anne Kleinnijenhuis, TNO



Team goals

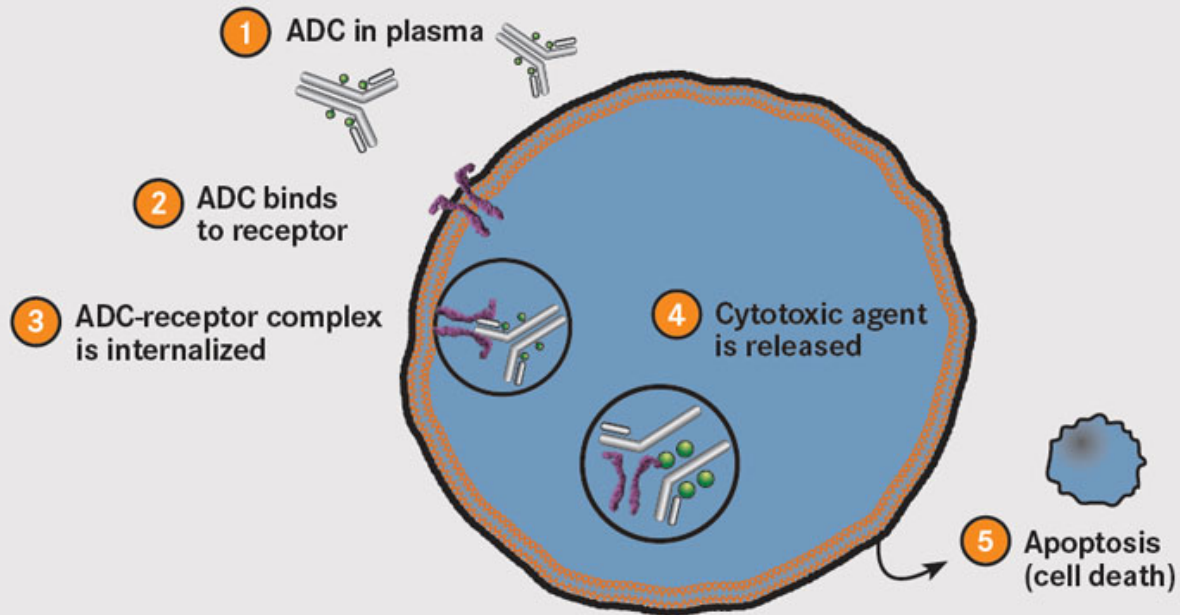
Share best practice, information gathering and disseminate across the community

ADC-Combines the unique targeting capabilities of a mAb with the cancer killing properties of a cytotoxic drug to allow discrimination between healthy and disease tissue



ADC mechanism of action

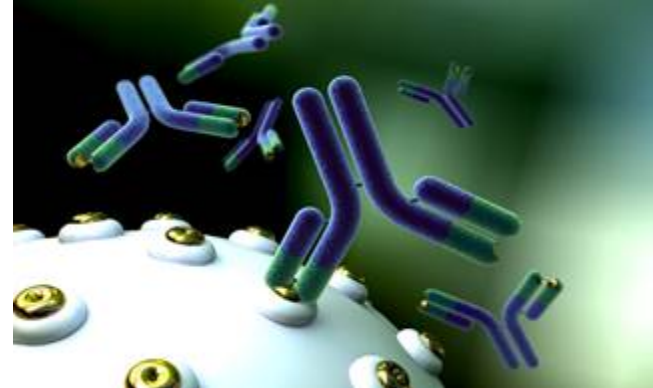
Primary Mechanism of Action of ADCs: Targeted Delivery of a Cytotoxic Agent



Reference: Carter PJ et al. *Cancer J.* 2008;14(3):154-169.

Source: Antibody-drug conjugates (ADCs): empowering monoclonal antibodies to fight cancer. Seattle Genetics website. <http://www.seagen.com>. Published June 2011. Accessed May 29, 2012. Reprinted with permission.

Content

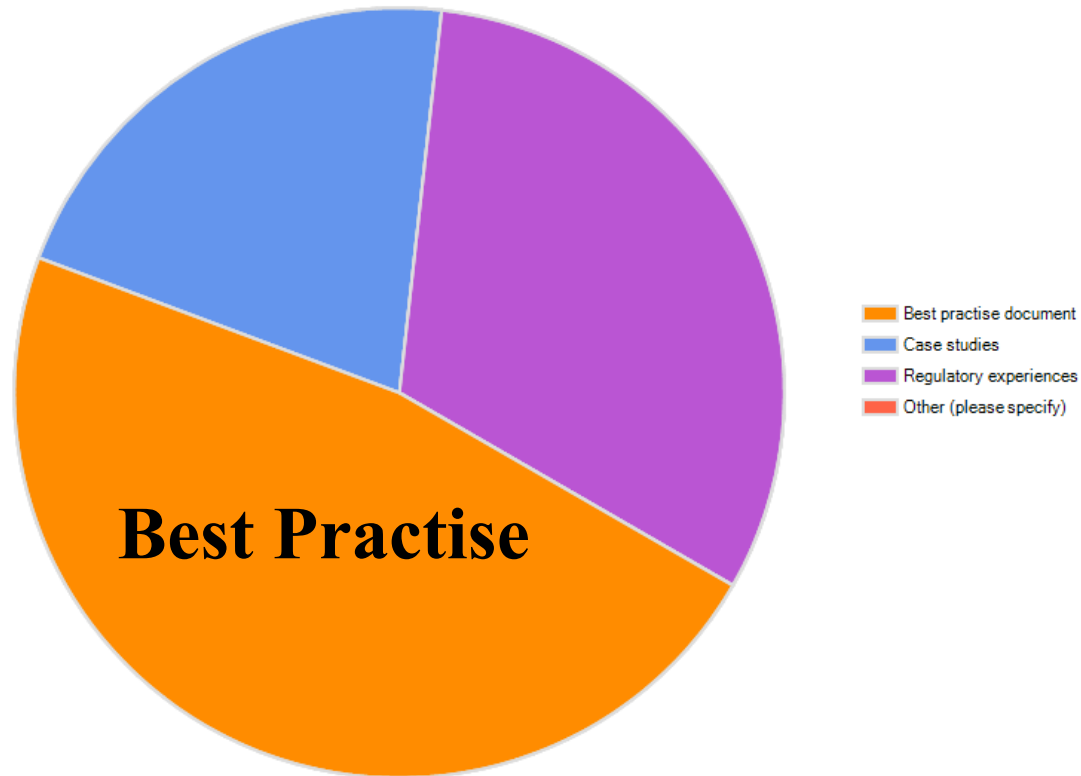


- Survey results
- Basis of a recommendation paper

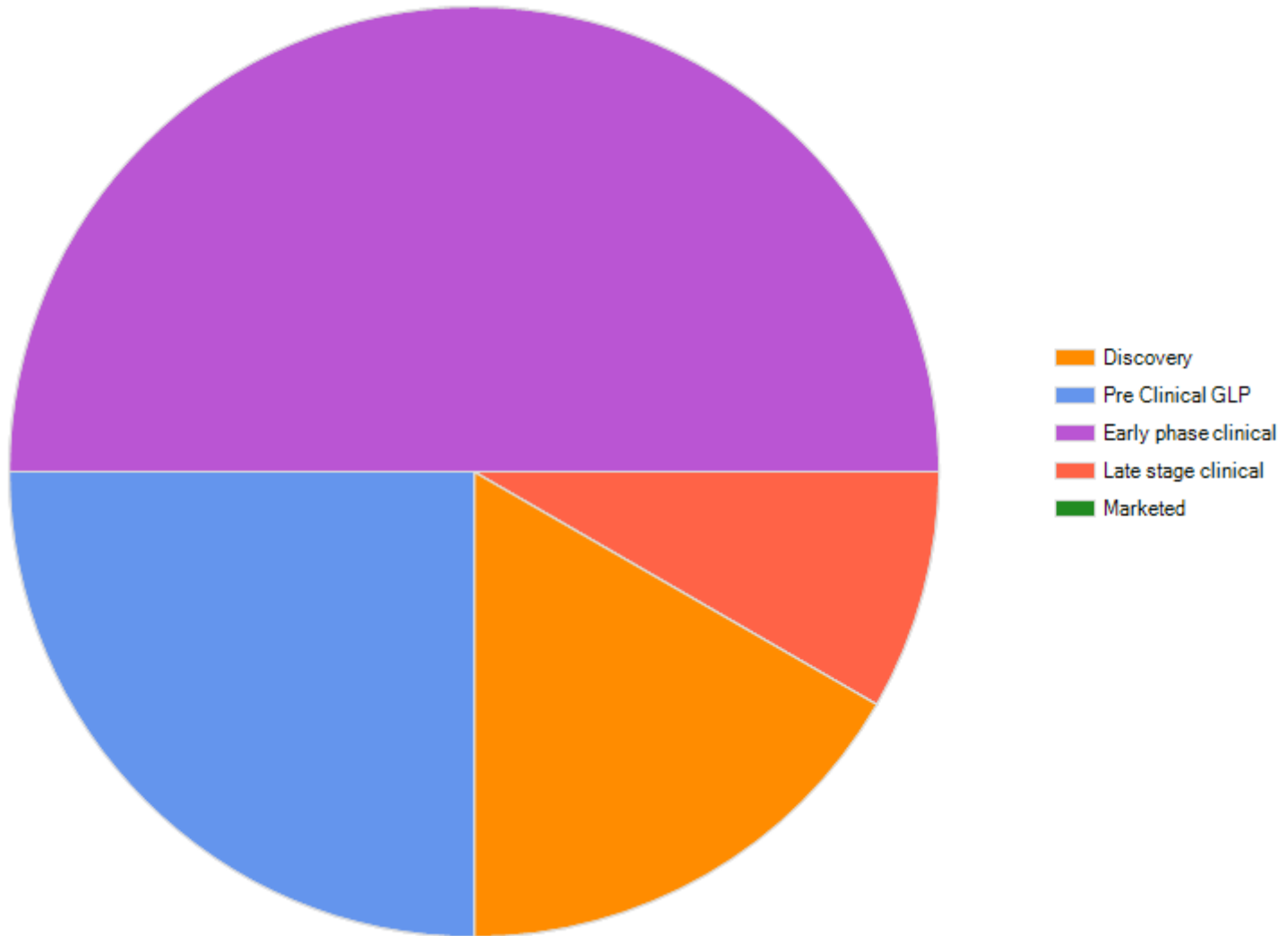
TT-43 Survey learnings

Setting direction

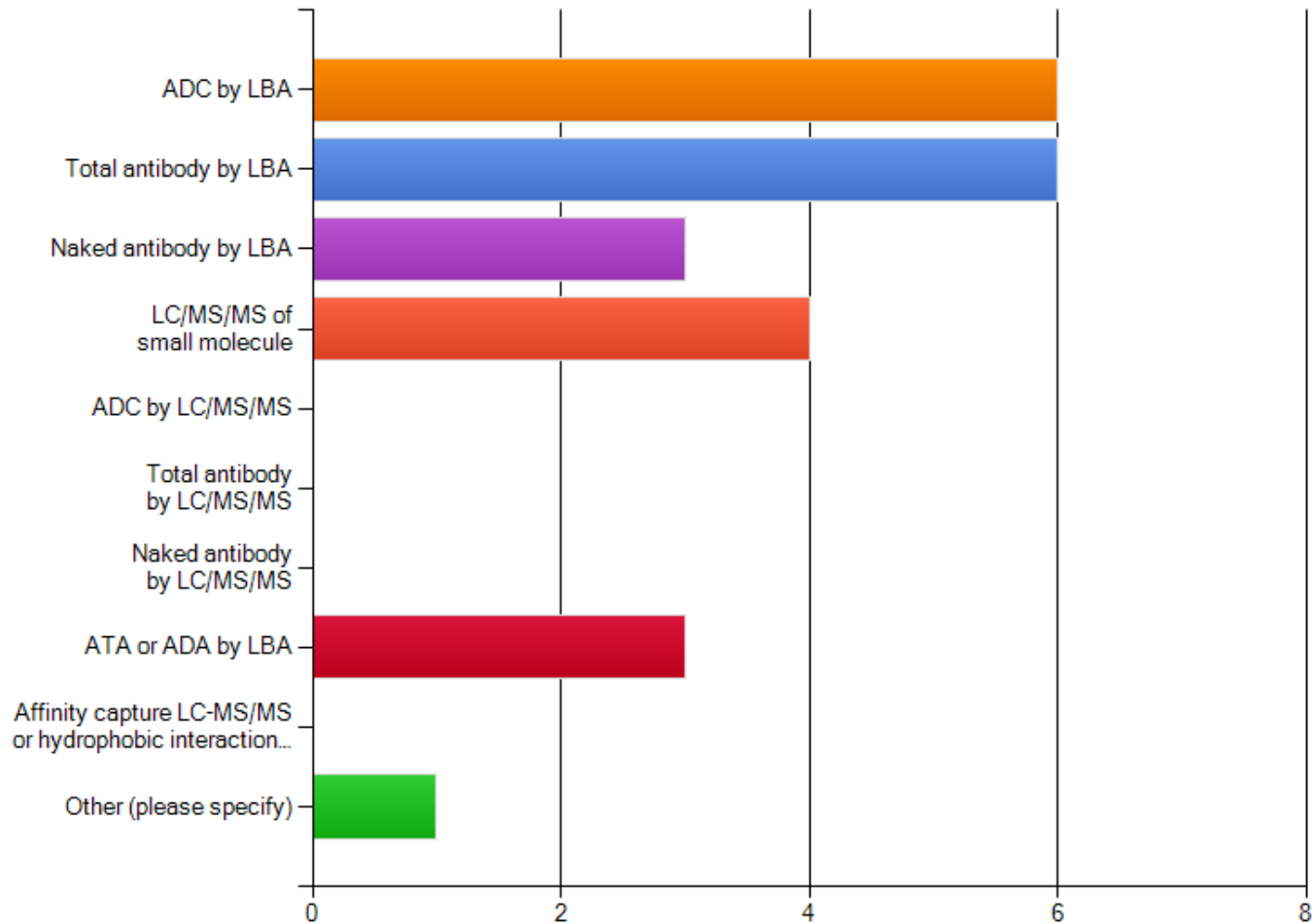
What output would you like to see from the ADC EBF Topic team



In what phase of development is your ADC method (s)



What bioassays do you conduct



Bioanalytical development for ADC

- Broken down into 4 categories
 - Discovery
 - Preclinical GLP
 - Early clinical (FTIH/repeat dose)
 - Late stage clinical (phase 2B to filing)

Discovery - recommendations

- 3 assays required
 - Total mAb (LBA)
 - ADC assay (LBA)
 - Payload (small toxic molecule, LC/MSMS)
- Species
 - Rodent / Non rodent species used for safety
 - Pharmacology species used for efficacy
- Matrix
 - EDTA Plasma
- Options
 - Drug/Antibody Ratio (DAR, LC-MS) for candidate selection with optimal linker stability
 - LC/MSMS for antibody assays (lead optimization)

Discovery - recommendations

Assay qualification

- Fit for purpose: Tiered approach
- 1 run precision & accuracy
- Assay sets acceptance criteria
- Selectivity (testing of individual's blanks)
- Specificity (testing of reference ADC's)

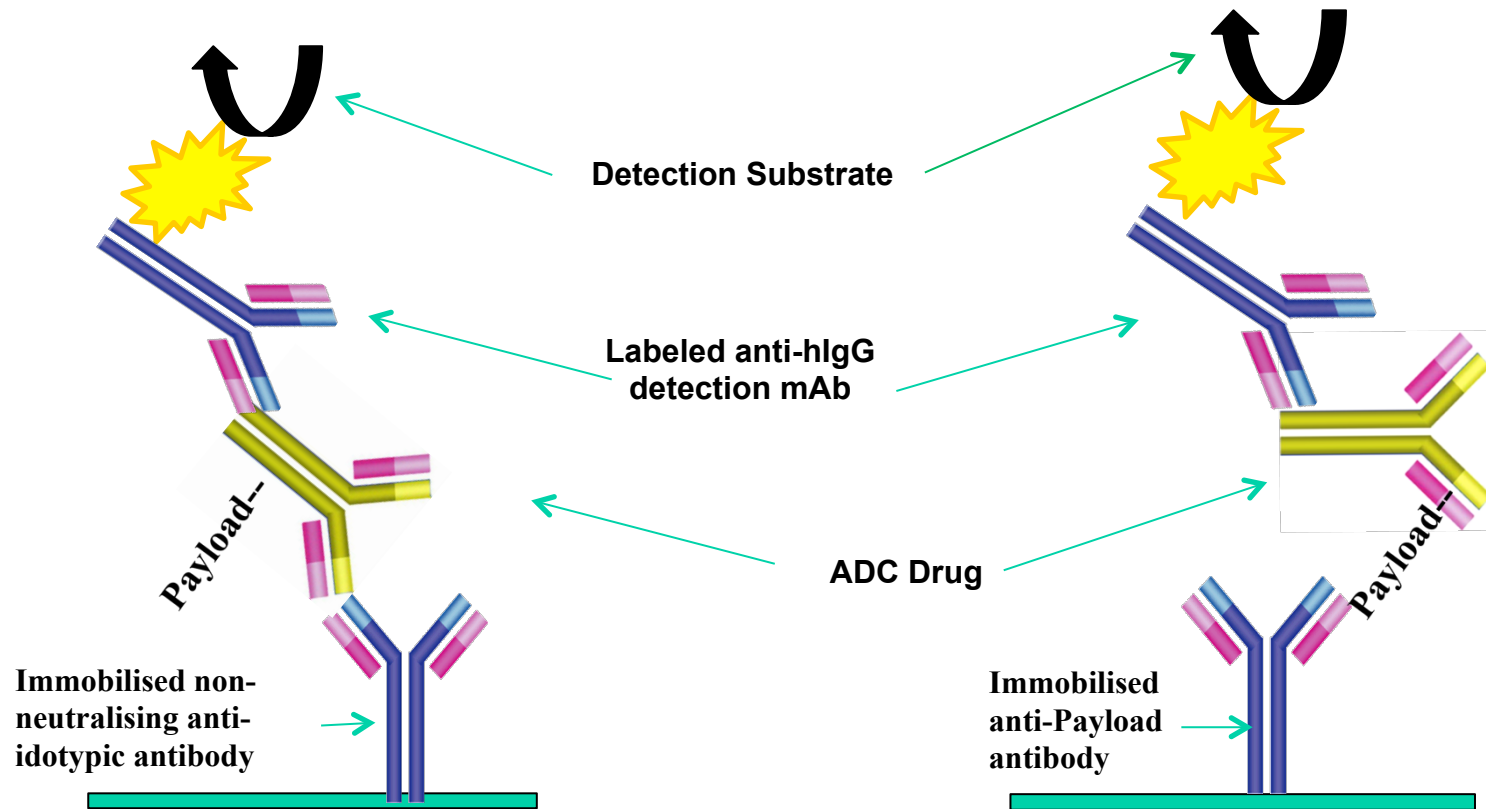
➤ Matrix stability

- Exploratory RT or 37°C plasma stability

Example

Total mAb assay
(generic format)

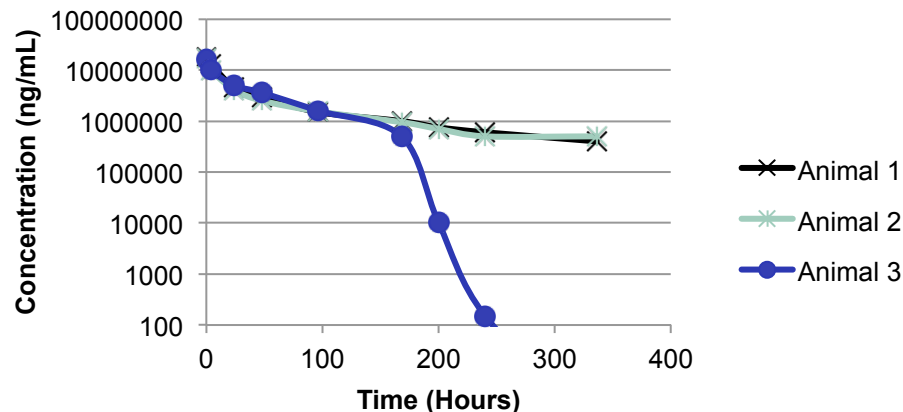
ADC assay



Payload = LC/MS/MS assay
<http://www.europeanbioanalysisforum.eu>

Discovery – recommendations (cont)

- Assays used to support PK, TK, PK/PD studies
- Antidrug Antibody (ADA) assay is developed if PK or toxicology indicates possible ADA



- Possibility of generic assays at this stage to save time (anti human IgG assay)

Preclinical GLP - recommendations

- Same 3 Assays validated to GLP following EMA/FDA guidelines
 - GLP material for validations
 - Stable label internal standard for LC/MS/MS
- ADA assay developed
 - Option of only deploying if PK shows ADA

Preclinical GLP – recommendations (cont)

➤ ADC Stability – FDA request

- *In vitro* experiment: 96hour stability of preclinical and human matrix at 37°C
- Monitor for appearance of free payload
- Expect <5% appearance

Early Clinical- recommendations

- Validate 3 assays in human matrix
 - Issue: ADC Reference Standards ?
 - Exploratory Metabolite Monitoring ?
- ADA assay developed and deployed

Late phase Clinical- recommendations

- If assays understood remove total mAb assay
- Assays for Mass Balance and Drug metabolism support including DAR ?
- Continue ADA analysis

Unanswered questions

- What is the impact when a different batch gives a different DAR value?
- Late phase experience

Nice to haves – or are they?

- Change in time of DAR value
- Impact of DAR on the assays

Further thoughts around best practice

- Very comprehensive publications now available

1. **Bioanalysis of antibody–drug conjugates: American Association of Pharmaceutical Scientists ADC Working Group position paper - Bioanalysis (2013) 5(9), 997–1006**

- No single package fits all (diverse molecules: mAb, linkers and payloads)

- Need a bespoke approach designed to answer specific questions

- Broad array of assays in the analytical toolbox

